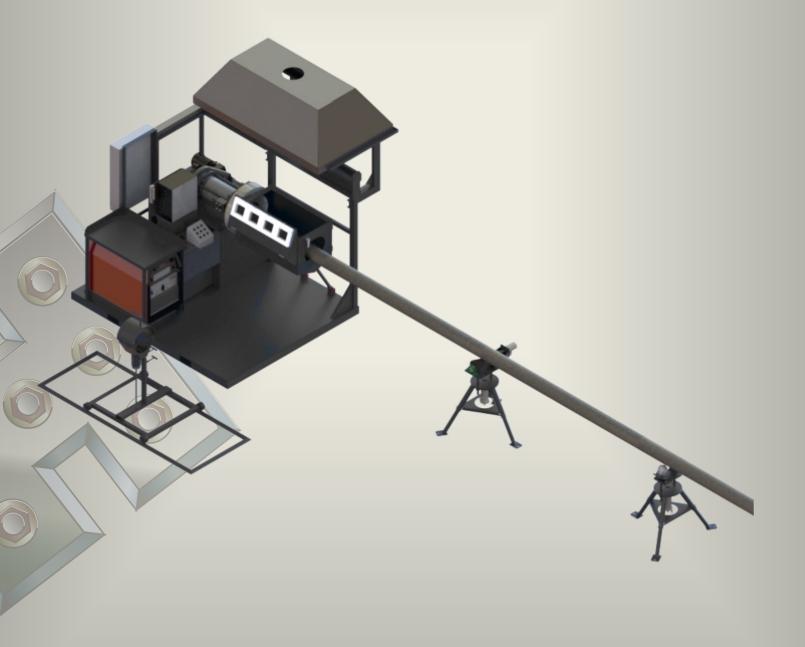
### HARDBANDING APPLICATION UNIT



Hub City Iron Works' Hardbanding Application Unit is a production oriented machine used to apply hardfacing material to pipe according to industry standards. Some of the key features of the Hardbanding Unit include powered V-Rollers to simplify loading and automated band application, which ensures a consistent process. The unit utilizes industrial grade welding equipment and ultimately enables a consistent and quality hardbanding application to be performed in a safe and efficient manner.



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### Standard Features

- Hydraulic power supply
- Three jaw chuck with 9-5/8" thru spindle bore
- 11" swing diameter
- 40" long weld box
- 750,000 BTU Belchfire preheater
- Exhaust hood
- Welding shield with replaceable lens
- Hydraulic jack stands with ball transfer units
- Easy to use operator controls
- Miller Coolmate water radiator tank

# Capability

	Minimum	Maximum
Workpiece OD	2-3/8"	9-5/8"
Workpiece Length	12'-0"	37'-0"

# Optional Features

- Powered hydraulic roller pop up
- Custom powder coat colors
- Ventilation Hood

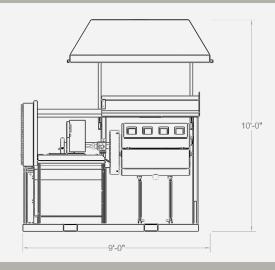
## Safety Features

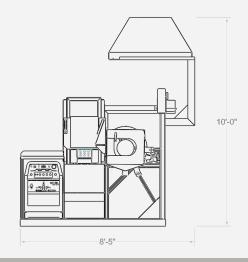
- Moving items painted high visibility safety yellow
- Central control station for one operator provides a clear view of work space
- Low voltage operator interface
- Exhaust hood keeps fumes away from operator.
  (Dust collector not supplied by Hub City Iron Works)

# Requirements

- Electrical: 220/480V, 3-Phase, 60 Hz
- Recommended Rack Height: 38"

### **DIMENSIONS**







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