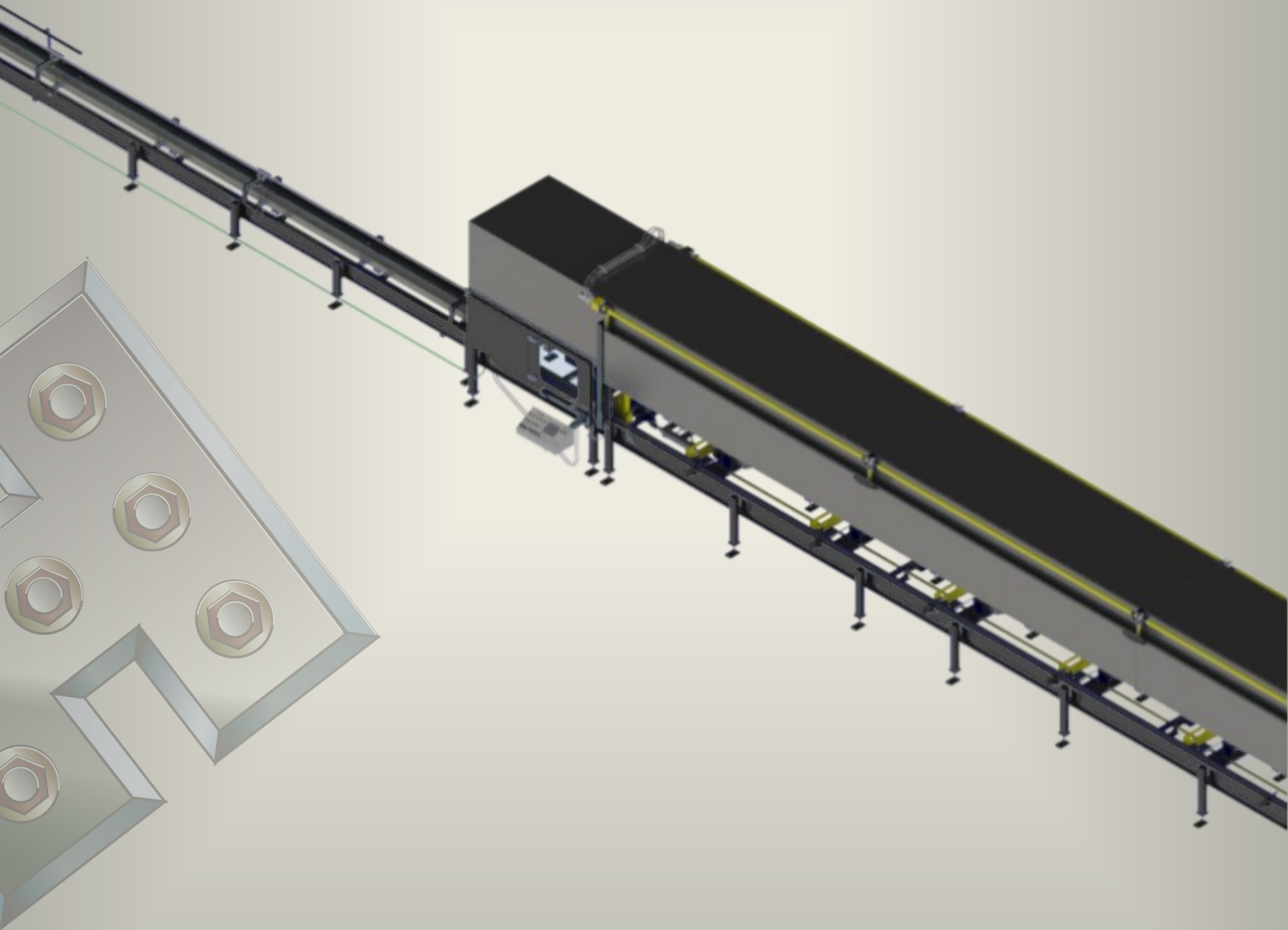


EXTREME PIPE CLEANING MACHINE



The Hub City Iron Works XPCM is a next generation tubular cleaning machine that tremendously increases the performance, quality and capability of traditional cleaning processes. Its innovative design features motorized OD and ID cleaning carts that linearly traverse the pipe during the cleaning operation, eliminating pipe conveying issues. Available with both dry brush and water blast options and the ability to process up to 20" pipe, the XPCM is the clear front runner in its field.



Hub City Iron Works

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Website: www.hubcityironworks.com

Standard Features

- Wire Brushes for outside diameter cleaning
- “Floating” Brush System to accommodate upsets
- Cleaning head adjustments for various OD’s
- ID cleaning lance
- Adjustable rotation speed
- Adjustable OD and ID cart linear speed
- Single pump hydraulic power supply
- Hydraulic load/unload paddles
- Left or Right hand pipe loading configurations

Capability

Option	Min Tube OD	Max Tube OD
XPCM-10	2-3/8”	10”
XPCM-20	2-3/8”	20”

Optional Features

- Water blasting: OD and ID options
- Reel lance: Wet and Dry options (Reduces footprint)
- Range 3 pipe capability
- Dust collection system
- OD Descaler
- Pipe Preloader
- Automated operation
- Enclosure
- Operator control booth

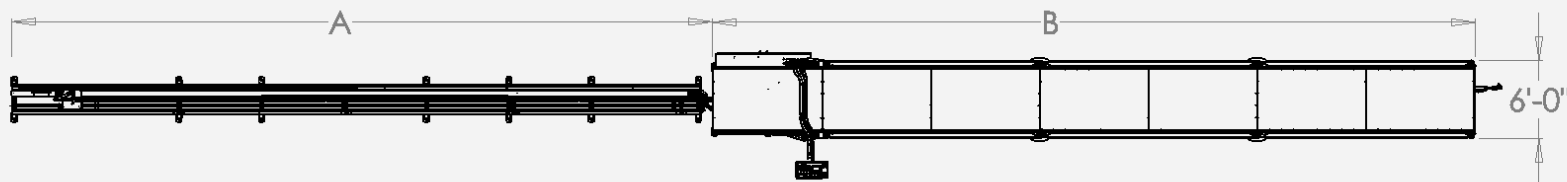
Safety Features

- Moving items painted high visibility safety yellow
- Central control station for one operator provides a clear view of work space
- Electronic sensors to prevent improper use
- Low voltage operator interface

Requirements

- Electrical: 220/480V, 3-Phase, 60 Hz
- Compressed Air: 100 PSI @ 150 CFM (Dry Lance)
100 PSI @ 10 CFM (Wet Lance)
- Rack Height: 36”-48”

DIMENSIONS



Option	“A”	“B”
Range 2	39’-4”	46’-0”
Range 3	55’-9”	60’-8”
Reel Lance (Wet/ Dry)	6’-0”	-

